

CELL :- A 410	CELL NAME: Oil Pump	MACHINE / STAGE :- FRD-04	OPERATION- Machining
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KAIZEN THEME - : To Avoid Wrong Load in 1 st Set Up.	IDEA :- To Provide Poka Yoke.
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WIDELY/DEEPLY:- PROBLEM / PRESENT STATUS :- During the Loading of Part it Can be Wrong Load.	COUNTERMEASURE- Poka-Yoke pin provided in fixture to Avoid Part Wrong Load	<table border="1" style="width:100%; border-collapse: collapse;"> <tr><td>BENCHMARK</td><td>02</td></tr> <tr><td>TARGET</td><td>0</td></tr> <tr><td>KAIZEN START</td><td>19.07.15</td></tr> <tr><td>KAIZEN FINISH</td><td>22.07.15</td></tr> </table>	BENCHMARK	02	TARGET	0	KAIZEN START	19.07.15	KAIZEN FINISH	22.07.15
BENCHMARK	02									
TARGET	0									
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	<div style="border: 1px solid black; padding: 2px; display: inline-block;">AFTER</div>	TEAM MEMBERS :- NITIN SUTAR
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WHY - WHY ANALYSIS :- Why1: During the Loading of Part it Can be Wrong Load. Why2: Part Can Load Out Side of Mounting Pin. Why3: No Any Poka Yoke Available.	RESULT :- 1) Part Wrong Loading Avoided. 2) Rejection Due to Wrong Load Eliminated. 3) To Avoided Tool Breakage	BENEFITS :- :- Wrong Load of Part Avoided & Tool Cost Saving.
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ROOT CAUSE :- No Any Poka Yoke Available.		KAIZEN SUSTENANCE
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REGISTRATION NO. & DATE: - 23.07.2015 REGISTERED BY :- Umesh Pimple MANAGER'S SIGN :- Surendra Kulkarni.		WHAT TO DO : Confirmation of availability of pin before loading part HOW TO DO : Daily Checking Start of Shift.
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	2 nd Set up	30.08.15	NITIN	Complete